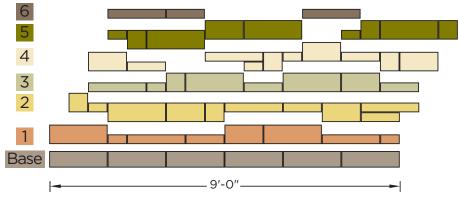
Installation Patterns

HIGHLAND STONE® 6"/3" MULTIHEIGHT RETAINING WALL SYSTEM

RANDOM-LOOK INSTALLATION PATTERNS

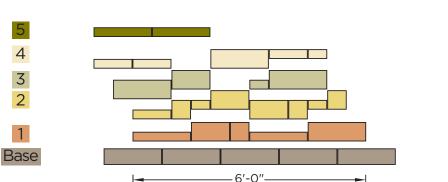
24-INCH BY 9-FOOT INSTALLATION PATTERN

This illustrates a 24-inch-high by 9-footlong repeating installation pattern. The installation pattern uses an equal number of units of each face size. When your plan requires reinforcement, this installation pattern is ideal because it eliminates cutting if the grid is at 24 inches.



18-INCH BY 6-FOOT INSTALL ATION PATTERN

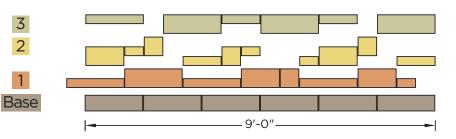
This illustrates an 18-inch-high by 6-footlong repeating installation pattern. The installation pattern uses an equal number of units of each face size. When your plan requires reinforcement, this installation pattern is ideal because it eliminates cutting if the grid is at 18 inches.



12-INCH BY 9-FOOT INSTALLATION PATTERN

This illustrates an 12-inch-high by 9-footlong repeating installation pattern. The installation pattern uses an equal number of units of each face size. When your plan requires reinforcement, this installation pattern is ideal because it eliminates cutting if the grid is at 12 inches.

2





Installation Patterns

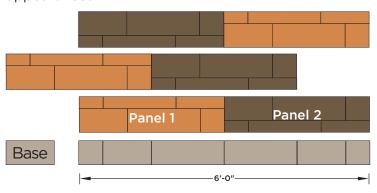
HIGHLAND STONE® 6"/3" MULTIHEIGHT RETAINING WALL SYSTEM

SEQUENT™ INSTALLATION PATTERN

Combine the Highland Stone® 6" and 3" wall systems to construct a multiple-height wall with the easy-to-use Sequent™ panel installation pattern. This panel approach breaks up the horizontal lines of a typical single-height product. The repeating Sequent installation pattern is easy for contractors to install on a large scale in order to create a random, rough-textured look.

27-INCH BY 6-FOOT PANEL INSTALLATION PATTERN

This 27-inch-high by 6-foot-long installation pattern uses an equal number of units of each face size to make a panel. This installation pattern is one of many possible options. Others can be used for different appearances.

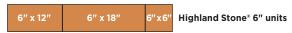


INSTALLATION GUIDELINES

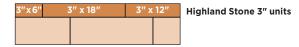
Install the base course using best practices. The wall is built with a series of panels in a repeating installation pattern. Install filter fabric behind wall.

Follow these steps to build panels.

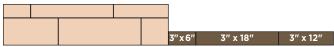
1 Start by using all three units of 6-inch product.



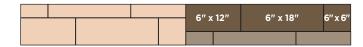
2 Next, use all three units of the 3-inch product and stack them on the first three units, staggering the bond. This completes panel one. (See orange-colored area in Installation Pattern.)



3 Working along the wall, next use all three units of the alternate sized product.

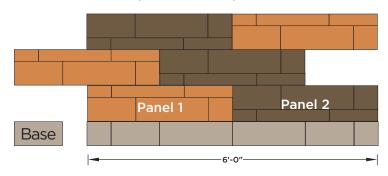


4 Use alternate product and stack units on the course described in step 3, staggering the bond. This completes the second panel. (See brown-colored area in Installation Pattern). Repeat panel installations across the base course.



- **5** Backfill, compact and install grid or structural backfill, if needed.
- 6 Start the next set of panels by staggering the first unit 18 inches to the right or left of lower panels and repeat step 1.

Continue to install panels to complete the wall.



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Anchor Wall Systems, Inc., 5959 Baker Road, Suite 390, Minnetonka, MN 55345. A&B1036 $\,$

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